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D3508-3

Job Sheet 184717



Part No: D3508-3

Job Qty: 6 ea

Part Name: Wearplate Fwd Center



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM IPP Rev:C
Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	6 pcs		10/31/18	0.00	0.84	Waterjet 1		3 10/10/18
110	QC	6 pcs		10/31/18	0.00	0.00	QC2 Waterjet-2		3 10/10/18 DAS
120	QC	6 pcs		10/31/18	0.00	0.00	QC8-2		OCT 29 2018 68
130	Brake NC	6 pcs		10/31/18	0.46	0.37	Brake NC 1		SB 985
140	QC	6 pcs		10/31/18	0.00	0.00	QC5		NOV 12 2018 68
150	Powdercoat	6 pcs		10/31/18	0.00	0.15	Powdercoat3		3 FEB 18-11-18 DAS
160	QC	6 pcs		10/31/18	0.00	0.00	QC3		NOV 15 2018 68
170	Packaging	6 pcs		10/31/18	0.00	0.00	Packaging3-1 FP-002		11 18-11-18 9-89
180	QC21-SA	6 Ea		10/31/18	0.00	0.00	QC21		DAS 21 9.89 NOV 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	4.4040 sf (.734 ea)	100-Waterjet	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S20GA	4	255	0

Part Specifications

Specifications could not be found.

Plex 10/16/18 11:29 AM Dart.lajeunesse.marie

M138839 START: 10:40 TEMP: 320° FINISH: 11:15

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____ Step #: _____

Description Work Order Deviation		Part: D3508-3 Job No: 184717 Serial No/Batch: S119724 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/19/18	 Container No: S119724 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com	Approval _____
				By _____
			Supervisor _____	
			Coordinator _____	

Root Cause							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐					Wrong _____
Design ☐	Operator ☐	Bending ☐					ensions _____
Doc/Data ☐	Offset/Setup ☐	Centre Not Conce ☐					tolerance _____
Equip/Tooling ☐	Supplier ☐	Cracks ☐					Part incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER : _____					

DART AEROSPACE LTD		Work Order:	184717
Description: Wearplate		Part Number:	D3508-3
Inspection Dwg: D3508 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.063	+/-0.010	2.065	1		1/SC-01	
2.813	+/-0.010	2.815	1			
0.375	+/-0.010	0.378	1			
5.625	+/-0.010	5.630	1			
33.750	+/-0.010	33.750	1			
37.13	+/-0.030	37.13	1			
Ø0.188	+0.005/-0.001	Ø0.190	1			
0.300	+/-0.010	0.306	1			
0.300	+/-0.010	0.305	1			
0.038	+/-0.010	0.035	1			

Measured by:	SC	Audited by:	DAS 68	Prototype Approval:	N/A
Date:	18/10/19	Date:	NOV 12 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	

